

CLASSIFICATION

ANSWER STOCKS

CENTRAL INTELLIGENCE AGENCY

INFORMATION REPORT

REPORT NO.

25X1

25X1

COUNTRY: East Germany

1947-1950, 1951-1953

SUBJECT Planned and Actual Daily Production of the Nonferrous Metals Rolling Mill, Rettstadt

NO. OF PAGES -10-

25X1

NO. OF ENGLS.

**SUPPLEMENT TO
REPORT NO.**

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25X1

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THE END

DISCUSSION

DISTRIBUTOR
ORR EY LEVEL

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A-REF-00810A001300270003-5

Product	Initial	Operational Plan	Day's Production		Total Production		Unfilled Orders for December 5 December 1952
			Planned	Actual	Planned	Actual	
Reverse rolled sheet	Cu Ms 1/	20	0.9		4.5	10.0	20
Wide	Fe	2,500					
Barrow	Fe	3,500	164.3	15.0	621.5	625.0	2,500 3,500
Rolled sheet products	Cu	60	2.8	1.1	14.0	7.1	60
	Ms	50	2.3		11.5	5.9	50
Three-high rolling train							
I products	Fe	2,150	101.0	95.5	505.0	506.0	2,150
Three-high rolling train	Fe	850	40.0	29.3	200.0	260.0	850
II products	Fe	200	9.4	7.3	47.0	71.0	200
Pickled sheet	Ifa (size)	350	16.4		82.0		350
Pickled sheet	Cu	70	3.3	1.7	16.5	14.0	70
Rolled band	Ms	300	14.1	11.9	70.5	57.0	275
Zn	16	0.8	0.7		4.0	1.0	16
Drawn wire	Fe	350	16.4	15.4	82.0	50.0	350
Miscellaneous products	Fe	450	21.1	30.6	105.5	106.0	450
"Konservenband" (canning)	Fe	102	4.8	5.6	24.0	22.0	102
Pickled strip	strip) Ifa	50	2.3		11.5		50
Rods	Cu	95	4.5	2.6	22.5	16.0	95
"Stehb." " "	Ms	20	0.9		4.5		20
	Ms	250	11.7	13.0	58.5	63.0	250
Al							
Drawn pipe	Cu	55	2.6	0.5	13.0	3.0	55
	Ms	75	3.5	4.9	17.5	11.0	75
Rolled wire	Fe	1,400	65.7		328.5	186.0	1,400
Thick drawn wire	Cu	330	15.5	23.1	77.5	51.0	330
	Ms	10	0.5	1.7	2.5	2.0	4
	Al	145	6.8	2.9	34.0	31.1	145
	Zn	4	0.2	0.4	1.0	1.2	4
Thin drawn wire	Cu	145	6.2	2.0	34.0	7.0	145
	Ms	10	0.5	0.3	2.5	0.0	12.6
	Al						
Plated wire	Cu	60	2.8	1.0	14.0	9.0	60
"Allstedt"	Al	25	1.2	2.7	6.0	6.0	25
	Cu	110	5.2	4.0	26.0	17.1	110
	Al	25	1.2	1.0	6.0	5.0	25
Fireboxes	Cu	45	2.1	1.9	10.5	8.4	45
	Fe	75	3.5	7.7	17.5	40.0	75
Forged pressings (Ges.Pr.)	Ms	10	0.5	0.3	2.5	3.0	10
	Al	4	0.2		1.0	0.2	4
	Fe				0.0		
Brushed pieces	Fe	75	3.5		17.5	13.0	75
Light metal sheet (Leichtmetall)	Al	240	11.2	7.0	66.0	35.0	240
	Zn	20	0.9		4.5		20
Light metal band	Al	100	4.7	3.7	23.5	22.1	100
Light metal pressings	Al	107	5.0	5.9	25.0	22.1	107
Light metal pressed wire	Al						
Aluminum pressed wire	Al						
Sundry nonferrous metals		60	2.8	2.126	14.0	8.865	108.1
V IIIa sheet		33	1.5	1.1	7.5	5.0	
Sundry "Sst."							

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Product	Plan	Actual	Planned			Actual	Planned	Actual	Planned	Actual	Planned	Actual
			Planned	Actual	Planned							
<u>Solid nonferrous metals</u>												
Brass bands												
Thick brass plates	3.0	0.141			0.148	0.170	0.153			0.16		
Nickel plates												
Nickel bands	3.0	0.141										
Nickel rods												
Nickel pins												
Thick nickel wires												
Thin nickel wires	3.0	0.141										
Extra thin nickel wires												
Flat nickel bands												
Phosphor-bronze plates												
Phosphor-bronze bands												
Thin phosphor-bronze wire	3.0	0.141	0.165		0.170	0.170	0.169			0.17		
W 43 Bands												
Thick wires												
Thin wires												
W 50	Thick wires		0.025				0.025	0.025		0.025		
	Thin wires	3.0	0.141				0.170	0.170		0.17		
		2.0	0.094	0.060			0.070	0.070		0.07		
"Nicalloybaender"												
(Nickel silver strips)	1.0	0.047	0.173			0.235	0.173			0.19		
Kumetal bands												
Kumetal rods												
Condenser pipes												
Copper-nickel pipes	10.0	0.469				2.345	1.620			11.268		
Copper-nickel wrapped wire						0.069				0.521		
Galvanized copper wire										0.047		
Galvanized "U.S." wire	10.0	0.469	0.705			2.345	0.705			10.0		
	5.0	0.236	0.110			2.175	0.110			8.5		
Special brass rods										0.093		
Silver solder												
German silver plates										0.189		
German silver rods										0.6		
Thick pure zinc wire										0.65		
Pure zinc bands										0.7		
Thin zinc aluminum wire						0.041				0.64		
Thick copper-aluminum wire										0.022		
Thin copper aluminum wire										0.05		
Aluminum bronze rods 96/4	2.0	0.094					0.470			2.464		
Complex bronze-aluminum rods (Alu-führstoffbr. Stg.)	11.0	0.516					2.560			11.22		
Bronze 2 rods												
Bronze rods WTZ 8	2.0	0.094	0.639							1.897		
Invar rods										2.62		
Thin "ternico" wire						0.011				0.011		
"Permanorm" rods										0.12		
"Permanormband"												
"Rg" 5 pins										0.2		
Metmetall"										0.016		
Hansfeld bronze F7/13										0.065		
	60	60.0	2.817	2.126	14.0	14.085	8.865			10.170		

Cast iron special steels

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Project	Metal	Operational Plan	Day's Production		Total Production		Infilled Orders for December
			Planned	Actual	Planned	Actual	
<u>coarse rolled sheet</u>	Cu	20	0.9	4.9	9.0	24.2	20
" " cheb."	Cu	60	2.6	20.8	20.8	60	
Side	Fe	5	0.2	2.2	5		
Marrow	Fe	2,500				2,500	
<u>Colled sheet products</u>	Fe	3,500	164.3	150.0	1,107.3	1,540.0	3,500
Coated sheet	Cu	60	2.8	3.6	30.8	20.5	60
Colled band	Rs	50	2.3	6.2	25.3	21.4	50
Three-high rolling train I products	Fe	2,150	101.0	65.4	1,111.0	1,093.7	2,150
Three-high rolling train II products	Fe	900	42.3	13.0	465.3	507.2	900
Coated sheet	Fe	200	9.4	9.2	103.4	129.7	200
Coated sheet	Ifa	300	14.1	32.2	155.1	100.0	300
Colled band	Cu	70	3.3	1.3	36.3	24.7	70
Colled band	Rs	300	14.1	14.6	155.1	143.8	300
Lead wire	Zn	16	0.8	0.1	8.8	3.9	16
Miscellaneous products	Fe	350	16.4	23.7	183.4	153.0	350
" conserv'd and" (canning)	Fe	450	21.1	20.2	229.1	226.6	450
Pickled strip (strip)	Ifa	102	4.8	5.3	52.8	36.9	102
Lead	Cu	70	3.3	3.3	36.3	16.0	70
" tol'p,"	Cu	25	4.5	5.6	49.5	53.9	95
" tol'p,"	Rs	20	0.9	0.9	9.9	11.6	20
Drawn wire	Rs	250	11.7	4.5	120.7	112.8	250
Drawn wire	Cu	55	2.6	2.0	28.6	17.6	55
Colled wire	Rs	75	3.5	6.1	38.5	30.0	75
Thick drawn wire	Fe	1,400	65.7	69.2	725.7	470.0	1,400
Thick drawn wire	Cu	330	15.5	16.0	170.5	160.8	330
Thin drawn wire	Rs	10	0.5	0.5	5.5	4.7	10
Thin drawn wire	Al	145	6.0	6.0	74.0	50.0	145
Thin drawn wire	Sn	4	0.2	0.2	2.0	2.0	4
Thin drawn wire	Cu	145	6.0	7.1	74.0	59.0	145
Thin drawn wire	Rs	10	0.5	0.5	5.5	4.7	12.6
Decorated wire	Cu	60	3.0	4.0	30.8	27.1	60
" allsorts"	Al	25	1.2	0.9	13.2	10.4	25
Decorates	Cu	110	5.2	4.0	57.2	46.0	110
Decorates	Al	25	1.2	1.0	13.2	11.0	25
Decorated pressings	Cu	45	2.1	5.0	22.1	16.2	45
Decorated pressings	Fe	75	3.5	1.0	38.5	51.5	75
Light metal sheet (cold-drawn)	Rs	10	0.5	0.7	5.5	4.7	10
Light metal sheet (cold-drawn)	Si	4	0.2	0.2	1.2	1.2	4
Light metal sheet (cold-drawn)	Fe	75	3.5	3.5	21.5	18.7	75
Light metal bend	Al	240	11.2	7.4	133.2	92.2	240
Light metal bend	Zn	20	0.9	0.9	2.9	2.7	20
Light metal crossings	Al	100	4.7	4.4	51.7	52.2	100
Light metal pressed wire	Al	107	5.0	4.6	55.0	47.9	107
Aluminum pressed wire	Al						
Laundry non-oxides metals		50	2.8	3,606.0	22.5	23.7	110
V IIIa sheet				0.6		1.4	
Laundry "st." "		33	1.5	2.2	16.5	15.5	

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<u>Product</u>	<u>Total</u>	<u>Operational</u>		<u>Day's Production</u>		<u>Total Production</u>		<u>Infilled Orders for December</u>	
		<u>Plan</u>	<u>Plan</u>	<u>Planned</u>	<u>Actual</u>	<u>Planned</u>	<u>Actual</u>	<u>Planned</u>	<u>Actual</u>
		<u>Cu</u>	<u>1,570</u>	<u>1,070</u>	<u>50.2</u>	<u>55.2</u>	<u>£10.7</u>	<u>552.2</u>	<u>446.9</u>
"S.a."		Ms	800	710	33.3	32.5	42.5	366.3	326.4
		Zn	20	40	1.9	0.1	9.9	20.9	9.9
Sundry nonferrous metal									
V IIa Sheet			60	60	2.8	3.36	30.8	30.8	25.652
						0.6			1.4
		Al	700	646	30.3	24.3	361.9	333.3	220.0
		Fe	16,300	12,072	449.4	400.4	2,418.3	4,943.4	4,365.1
Sundry "S.t.r."				33	1.5	2.2	16.5	15.6	
Total	19,450		14,631	569.4	518.9	10,044.1	6,263.4	5,472.7	14,650.249
1,000 east marks	15,000					7,746.2			

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Product	Plan	Operational Plan	Days' production		Total production		Planned orders for Decr ber, 12 Decade 1962
			Planned	Actual	Planned	Actual	
<u>Sundry non-ferrous metals</u>							
Metal bands							
Polished "Ns" plates	3.0	0.141			1.551	1.526	0.6
Nickel plates							3.2
Nickel bands	3.0	0.141			1.551	0.148	0.7
Nickel rods (DIN)							7.3
Nickel pieces							0.003
Thick nickel wires							0.6
Thin nickel wires	3.0	0.141	0.001		1.551	0.020	0.2
Extra thin nickel wires							3.5
Flat nickel bands							0.1
Phosphor-bronze plates							
Phosphor-bronze bands							0.1
Thin phosphor-bronze wire	3.0	0.141	0.002		1.551	0.020	0.2
Nickel bands							6.0
Thick wires							0.6
Thin wires							0.04
1.50 "nick" wires	3.0	0.141			1.551	0.025	1.6
Thin wires	2.0	0.094			1.034	0.124	4.7
"nickalloybaender" (Nickel alloy strip)	1.0	0.047			0.517	0.221	0.9
Metal bands	2.0	0.094	0.001		1.034	0.435	2.7
Forstal rods							0.17
Condenser pipes "s"	10.0	0.469			5.159	1.620	11.355
Copper-nickel pipes							1.511
Copper-nickel braided wire							0.047
Braided copper wire	10.0	0.469	2.560		5.159	10.971	10.6
Braided "Ns" wire	5.0	0.235			2.585	0.355	3.5
Special brass rods							0.905
Silver solder							
German silver plates							0.119
German silver rods							0.6
Thick pure zinc wire							0.05
Pure zinc bands							4.0
Thin zinc aluminum wire							16.0
Zinc aluminum plates							
Thick copper aluminum wire			0.031				
Thin copper aluminum wire							
Aluminum bronze rods	2.0	0.024			1.034		
Complex bronze-aluminum rods (Alu-Wahrstoffbr. (tgc))	11.0	0.516			5.676		13.321
Bronze 2 rods							
Bronze rods LDZ 5	2.0	0.094			1.034	2.656	
Invar rods							
Thin "Inernico" wire							
"Re" 5 pins							
"Electrostall"							
Mansfeld bronze 87/13							0.005
	60	60	2.817	3.686	30.8	30.987	25.652
							109.649
<u>Sundry special steels</u>							
Profile iron, drawn rods (tgcg)				1.9		15.3	
Spring steel wire				0.3		0.3	

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Unfilled
Orders for
Jan.; Feb.
1940
Special
orders, Jan.

Product	Metal	Day's production			Total production		Unfilled Orders for Jan.; Feb. 1940 Special orders, Jan.
		Actual	Planned	Actual	Planned	Actual	
Reverse rolled sheet	Cu	20	0.8		15.2	9.8	20 50
	Ms	10	0.4		7.6	8.9	10 3
Side	Fe	7,000	269.3	404.5	5,116.7	5,123.5	7,000 7,000
Barrow	Fe	3,500	134.6	154.8	2,557.4	2,911.8	3,500 3,500
Rolled sheet products	Cu	85	3.3	2.1	62.7	47.2	85 268
	Ms	50	1.9	1.8	36.1	37.0	50 52
Three-high rolling train I products	Fe	2,400	92.3	77.8	1,753.7	1,416.3	2,400 2,400
Three-high rolling train II products	Fe	900	34.6	49.0	657.4	718.2	900 900
Pickled sheet	Fe	200	7.7	14.6	146.3	176.7	150
Pickled sheet	Ifa	350	13.5	16.0	256.5	215.1	350 600
Rolled band	Cu	70	2.7	3.5	51.3	31.1	70 155
	Ms	350	13.5	14.8	256.5	205.7	350 430
Band wire	Zn	10	0.4		7.6	11.0	10 33
Miscellaneous products	Fe	275	10.6	11.4	201.4	186.3	275 275
"Konservenband" (Hammer)	Fe	725	27.9	18.4	530.1	400.4	725 200
Pickled strip (strip) Ifa	Fe	100	3.8	3.6	72.2	63.6	100 100
Tods	Cu	100	3.8	7.0	72.2	44.9	100 200
"Sitterf."	Cu	113	4.4	5.4	83.6	89.5	113 186
	Ms	15	0.6	1.5	11.4	6.7	15 7
	Al	250	9.6	5.5	182.4	196.7	250 160
Drawn pipe	Cu	70	2.7	0.5	51.3	35.5	70 155
	Ms	70	2.7	4.1	51.3	44.7	70 152
Rolled wire	Fe	1,800	69.2	108.5	1,314.8	976.1	1,800 2,100
Hick drawn wire	Cu	300	11.5	5.9	218.5	233.1	300 242
Rolled products for export	Cu	80	3.1		58.9	81.8	80
	Ms	5	0.2		3.8	3.8	5
	Al	123	4.7	9.3	89.3	68.1	123 53
	Zn	3	0.1		1.9	5.5	3 10
Thin drawn wire	Cu	100	3.8	8.1	72.2	55.3	100 40
	Ms	10	0.4	0.6	7.6	10.0	10 26
	Al	2	0.1		1.9	3.0	2 3.8
Plated wire	Cu	50	1.9	3.4	36.1	42.2	50 50
	Al	30	1.1	1.6	20.9	27.9	30 25
Allstedt"	Cu	120	4.6	8.9	87.4	40.3	120 30
	Al	25	1.0	1.5	19.0	14.1	13
Wireboxes	Cu	40	1.5	8.2	28.5	16.2	40 34
	Fe	100	3.8	21.3	72.2	84.0	
Forged pressings (Ges.Pr.)	Ms	20	0.8	1.0	15.2	13.6	20 17
	Al				0.1	0.9	
	Fe				4.5		
Punched pieces	Fe	75	2.9		55.1	67.4	75 650
Light metal sheet (Leichtmetall)	Al	205	7.9	4.2	150.1	140.8	205 234
	Zn	35	1.3	0.9	24.7	27.1	35 54
Light metal band	Al	85	3.3	5.4	62.7	48.1	85 100
Light metal pressings	Al	80	3.1	6.6	58.9	50.3	80 260
Light metal pressed wire	Al				0.1		
Aluminum pressed wire	Al				0.4		
Nonferrous metals							
V IIa sheet		40	1.5	5.846	28.5	24.552	70. 18.9
Nonferrous "st."		35	1.3	3.1	24.7	29.2	

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Approved For Release 2004/02/13 : CIA-RDP80-00810A001300270003-5

25X1A

McClellan
as the star
of strategy; fabri-
cility and Co.
Orders; 23
January 1953

Product	Day's Production			Total Production		
	Operational Plan	23 January 1953	Planned	Planned, Actual	Planned	Actual
<u>Non-ferrous metals</u>						
nickel band	0.6	0.023		0.437	0.6	1.0
polished "Ms." plates	2.0	0.077	0.305	1.463	2.494	2.0
"Ms." hard solder	3.0	0.115	1.458	2.185	1.458	3.0
Nickel plates					0.014	0.4
Nickel bands	1.5	0.058		1.102	0.402	1.5
Thick nickel wire	2.0	0.077		1.463		2.0
Thin nickel wire	2.0	0.077		1.463	1.457	2.0
Phosphor-bronze bands	1.5	0.058		1.102		1.5
Thin phosphor-bronze wire	2.0	0.077		1.463	1.889	2.0
M.43 Plates						0.1
Bends					0.010	
Rods						0.16
Thin wires			0.038		0.038	
W.50 Thick wires	2.0	0.077	0.160	1.463	0.864	2.0
Thin wires	1.0	0.038		0.722	0.048	1.0
Nicalloy (nickel alloy)	2.0	0.077	0.063	1.463	1.332	1.5
Nimetal	0.4	0.015		0.285		0.4
Condensor pipes "Ms."					0.032	
Copper-nickel pipes	11.5	0.443	1.078	8.417	2.508	11.5
Welded copper wire	10.0	0.385	2.679	7.315	3.191	10.0
Welded "Ms." wire	3.0	0.115		2.185	2.762	3.0
Thin zinc aluminum wire					0.020	
Zinc aluminum plates					0.307	
Thick aluminum copper wire	1.0	0.038		0.722	0.096	1.0
Thin aluminum copper wire			0.065		0.152	0.2
Aluminum-bronze slabs						0.9
Aluminum-bronze rods	6.0	0.231		4.389	1.336	6.2
Complex bronze-aluminum rods (Alu-Mehrstoffbr. tgl.)	10.0	0.385		7.315		10.0
Invar steel rods					0.002	0.09
"Pyrometallband"	0.4	0.015		0.285		0.4
Manganese-brass rods					4.140	0.1
Special brass rods	2.0	0.077		1.463		2.0
"Metmetall" band	0.6	0.023		0.437		0.6
	40	64.5	2.481	5.846	28.5	47.139
Sundry special steels					24.552	69.95
Profile iron, drawn						18.9
rods (Stgzs) (Stengenzug)						
				3.1		29.2

25X1A

CONTENT: "Ms" probably stands for brass (Messing).